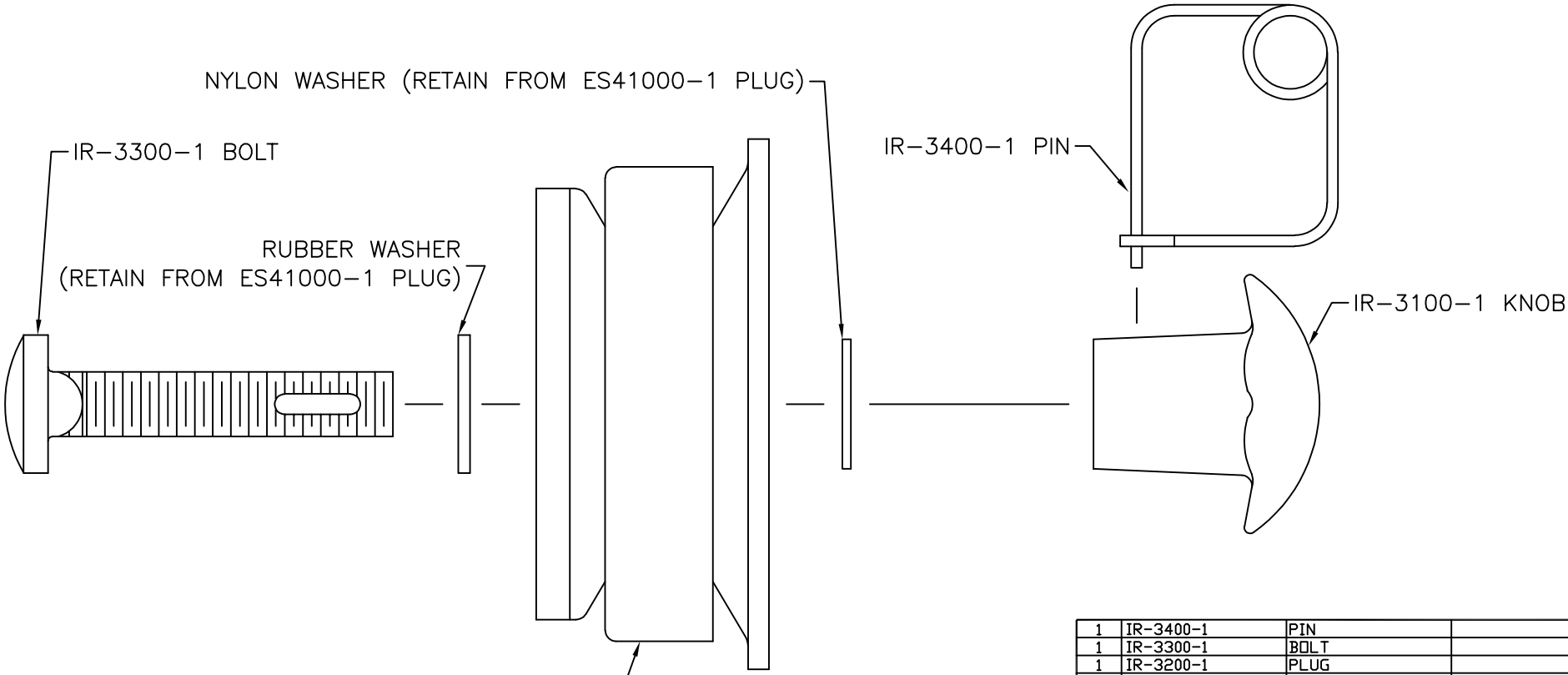


ECO	SHEET	REV	DATE	DESCRIPTION	APR



-1 ASSEMBLY

1	IR-3400-1	PIN		
1	IR-3300-1	BOLT		
1	IR-3200-1	PLUG		
1	IR-3100-1	KNOB		
-1				
ASSY	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION
QTY.	<div>Paravion™ Inc. ✓ Technology</div>		TITLE PLUG, EXPANSION	
	DRAWING NO. IR-3000			
	DIMENSIONS IN INCHES			
	TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY	
			APRVD. BY	
			CHK'D BY	
			DATE	
			REV	
			ECO	
	.X = ± .1		RHSM	
	.XX = ± .05		REB	
	.XXX = ± .010		REB	
			11/13/96	
			DO NOT SCALE DRAWING	
	ANGLES = ± 1°		© 1996 PARAVION TECH., INC.	
			PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.	
			SHEET	
			1 OF 1	

BREAK ALL SHARP EDGES